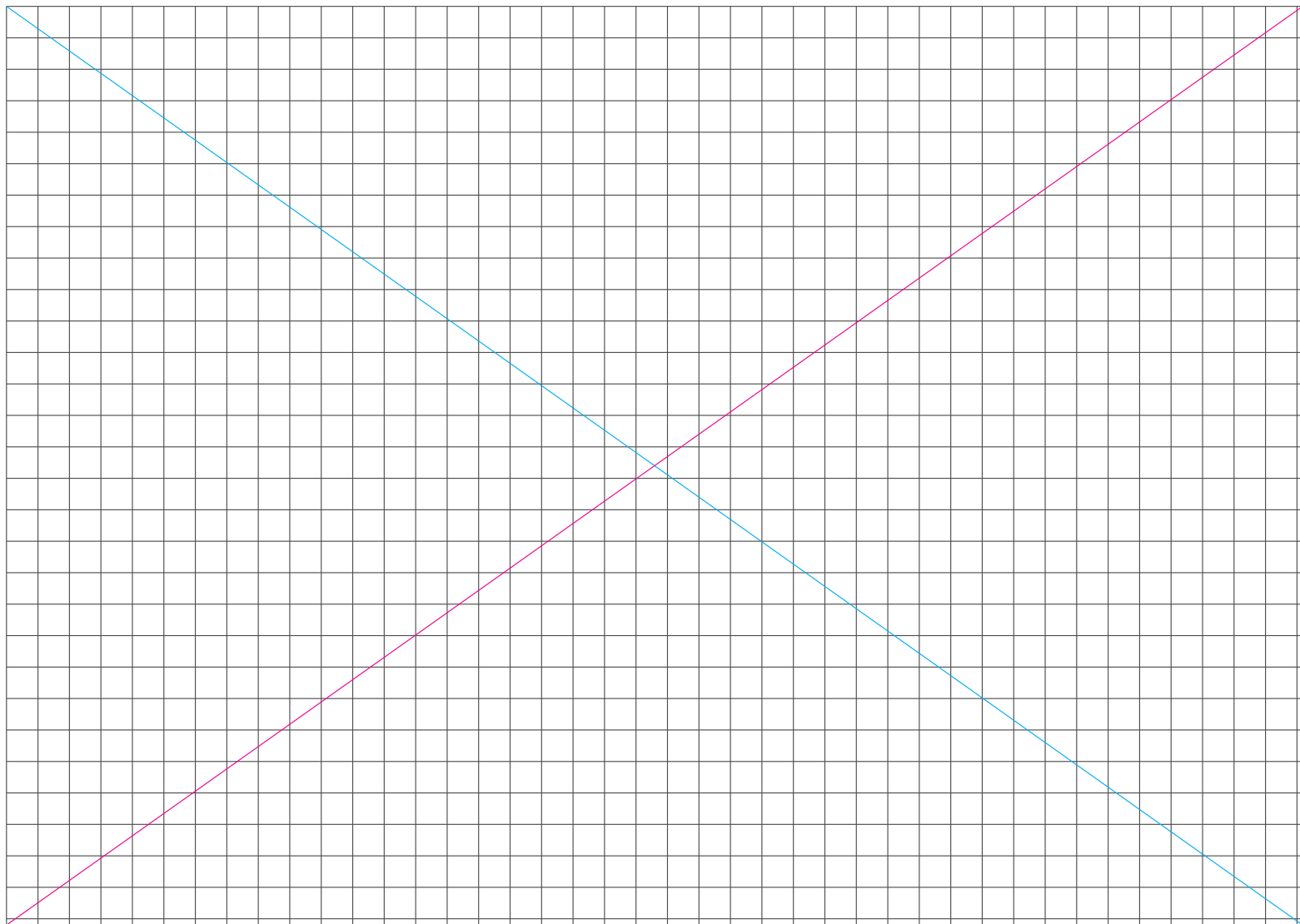


100 mm - measure this. If it is not 100 mm, the print dialog scaled the page.



Alignment - the grid must be square and the vernier must line up at 0



-5 -4 -3 -2 -1 0 1 2 3 4 5